


HCR-07 Type

One-Sliding
For both left and right

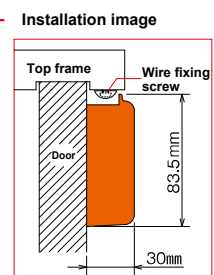
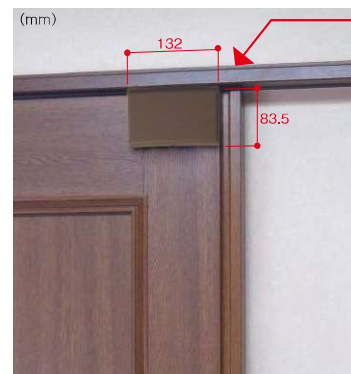
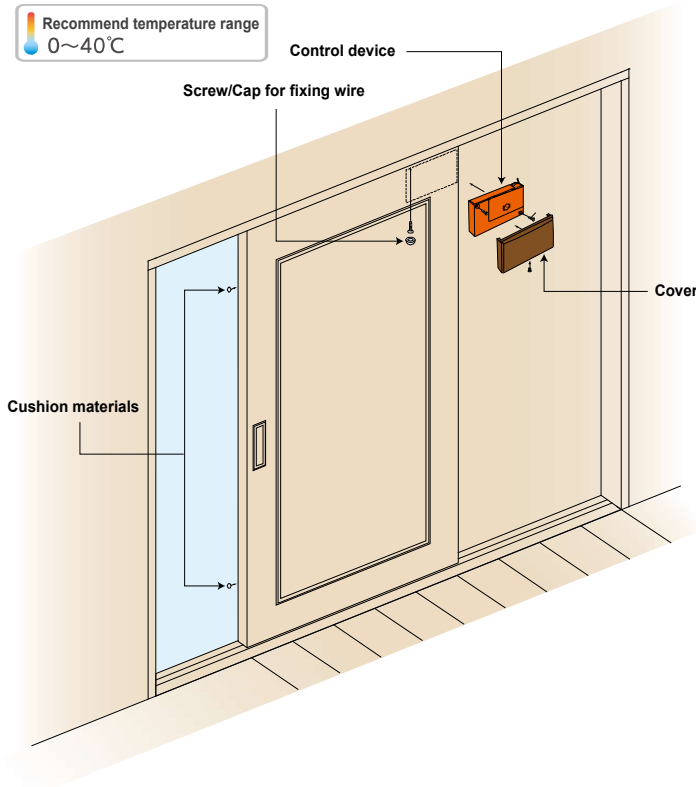
• For wooden door • For indoor use

Door opening force	Surface attachment type	Self-closing type	Effective opening width
Less than 0.7kgf *Make sure less than 0.7kgf measuring by spring-balance etc in case that it's power is not cleared.		Automatically closing by spring device power.	Less than 1000mm



- 1 Surface attachment type that is easily mounted on the existing door.
- 2 Can be changed from manual door to the semi-automatic door that "closes slowly"

Recommend temperature range
0~40°C

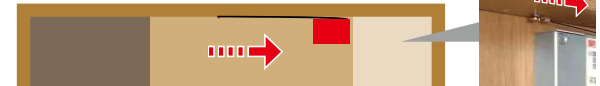


Automatic closing system (Drawing is Right handling)

① Hanging the wire of "Control device" on the Screw for fixing wire.



② Wire is extended from in "Control device" once the door is opened.



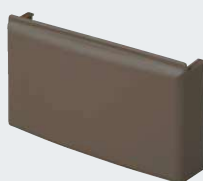
③ Once release your hand, door is automatically closed by the wire that is retracted into "Control device"



⚠ Please note pulling a wire and turning a spiral spring for closing speed adjustment too much will be a cause of malfunction, which reason is not eligible for returns or replacement.

POINT

Resin cover is available from 3 colors.



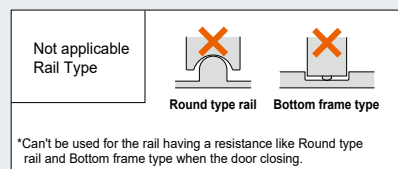
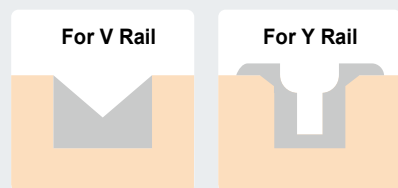
● HCR-07B
(Bronze)



● HCR-07W
(Ivory)



● HCR-07C
(Camel)

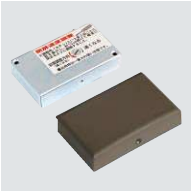




*Can't be used for the rail having a resistance like Round type rail and Bottom frame type when the door closing.

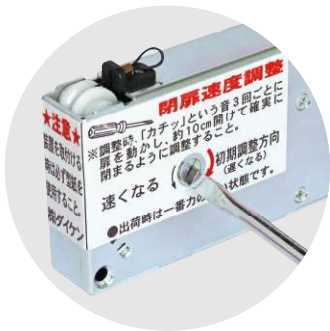
House
Closer



Standard set parts

Product name	Specification
House Closer Sliding door closer for indoor house Surface attachment type HCR-07B/W/C	<ul style="list-style-type: none"> ● Control device: Steel (Chromate)/ Resin ● Cover: Resin (Bronze, Ivory, Camel) ● Body size with cover: W132xH83.5xD30mm ● Accessory parts: Screw for fixing wire 1pc, Screw for fixing cap 1pc, Door stopper 2pcs, Mounting screws.
 Bronze(B)  Ivory(W)  Camel(C)	

Can adjust speed by Flat head screw driver



[Remarks]

*In case of Hanger-roller type door:

Please replace with new hanger-roller if you find any dust or worn out on wheel portion and feel poor rolling.

Turning a spiral spring for closing speed adjustment too much will cause of malfunction. In case of this, please note we can't corresponds to the repairing etc.

Optional parts

The door is held fully opened by magnet that is mounted on the rear vertical frame and door edge.



8 Stopper HCR-ST Type(Magnet)

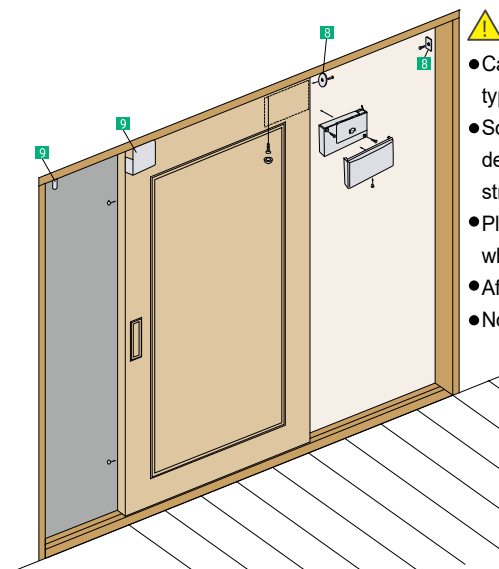
Braking will be worked once you close the door, which mitigate an impact for vertical frame.



9 Brake unit for front side of the door HCR-TB(B) (W) (C)

You can finish the installation only about 3 minutes.
Easy installation by Cross head screw driver.
Passed 200,000 times durability test.

HCR-07



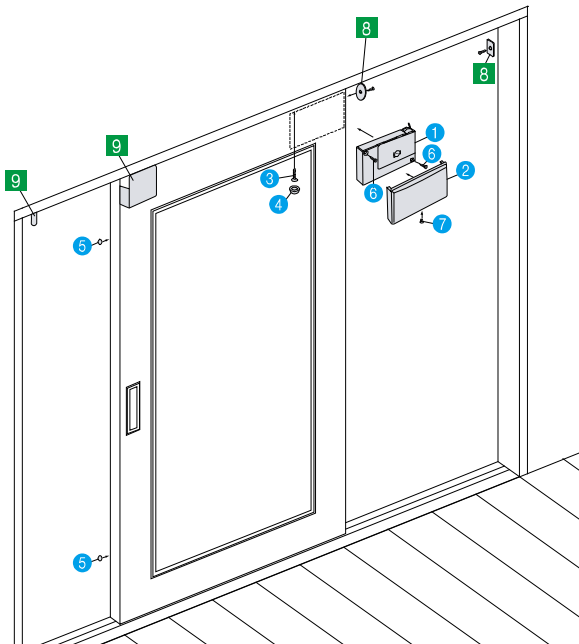
- Can't be used for the rail having a resistance like Round type rail and Bottom frame type rail when the door closing.
- Sometimes the door stops by getting a resistance caused from door warp and wheel dent and rail slope. In this case, the door will be closed by winding up the spiral spring strongly or pushing it to the closing direction.
- Please replace the roller(bottom or hanger roller),if you find any dust or worn out on wheel portion and feel poor rolling.
- After attachment of product, door opening force will become a little heavy.
- Not applicable outside or at entrance door.

Surface Attachment

House Closer

HCR-07B/W/C

Parts details



● Basic parts
■ Option

Basic parts

Parts name	Materials	Qty
① Control device	Steel(Chromate), Resin	1
② Cover	Resin	1
③ Screw for fixing wire	Steel(Chromate)	1
④ Cap for fixing wire	Resin	1
⑤ Cushion materials	Rubber	2
⑥ Tapping screw 4x40	Steel(Chromate)	2
⑦ Tapping screw M4x6	Steel(Chromate), Head with color	1

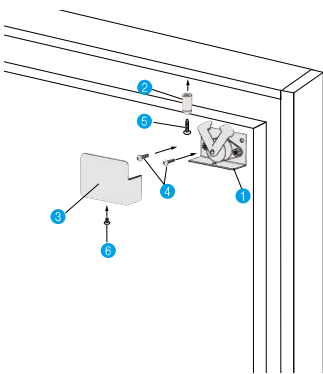
Optional parts

Parts name	Materials	Qty
⑧ Stopper(HCR-ST)	Steel (Uniqlø)	1 set
3.5x10 Tapping screw	Steel (Uniqlø)	2
Brake unit for front side of the door		
⑨ HCR-TBB (Bronze) HCR-TBW (Ivory) HCR-TBC (Camel)	Steel (Zinchro) • Resin etc	1 set



- Sometimes the door stops by getting a resistance caused from door warp and wheel dent and rail slope. In this case, the door will be closed by winding up the spiral spring strongly or pushing it to the closing direction.
- Please replace the roller(bottom or hanger roller),if you find any dust or worn out on wheel portion and feel poor rolling.
- After attachment of product, door opening force will become a little heavy.

⑨ Braking unit for front side of the door (Option) Parts details



Basic parts

Basic parts name	Materials	Qty
① Control device	Steel(Zinchro)	1
② Catch	Rubber	1
③ Cover	Resin	1
④ Tapping screw 4x16	Steel(Zinchro)	2
⑤ Tapping screw 4x30	Steel(Zinchro)	1
⑥ Small Tapping screw M4x6	Steel(Zinchro) Head with Color	1



- HCR-TB is specifically for HCR-07
Can't be used by HCR-TB alone

